

ASAP please

Dart Aerospace Ltd.

Date: Monday, 15/01/2007 9:47:05 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GUIDE TOOL
Job Number : 30253	
Estimate Number : 12638	
P.O. Number : N/A	Part Number : G12170
This Issue : 15/01/2007 S.O. No. : N/A	Drawing Number : G21270 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : MACHINED PARTS	Drawing Revision : B
Previous Run : N/A	Material : N/A
Written By : <u>W</u>	Due Date : 22/01/2007 Qty: 10 Um: Each
Checked & Approved By : <u>W</u>	
Comment : Est Rev:A New Issue 07-01-15 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0500X01000	6061-T6 Bar .50" x 1.0"
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Comment: Qty.: 0.2012 f(s)/Unit Total : 2.0118 f(s)
 6061-T6 Bar .50" x 1.0"
 Batch: M18133

J.L 07/01/16

2.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1
 Machine as per Folio FA669 and Dwg G12170

J.L 07/01/16

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.L 07/01/16

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

MS 07/01/16 10

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

04/01/22 Geneva 16 7/1/22

6.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

(10)
07/01/22

Job Completion



W 07/01/22

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/10/22

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



ALCOA EXTRUSIONS, INC.
53 POTTSVILLE STREET
CRESSONA, PA
17929-0187

Certified Inspection Report

019958

Sales Order Number	Customer P/O	Cert Number	Page
1438651 Line No. 1	CE2762	AEP326442	1 of 2
		Cert Creation Date	Cert Print Date
		16-APR-05	16-APR-05

Quantity Shipped	Date Shipped	Item Description
507 LB	16-APR-05	Extruded Rectangular Bar
B/L	Item No.	0.5 TK x 1 W RAD
388811	G03361768	144 IN LN
Delivery ID	Item No. Rev	6061 / T6511
533485	--	FIN M-MILL
Customer Part No		W/F 0.588 F 05 CS 1.1
019958		Marking CONTINUOUS;
		ASTMB221 REV 04
		AMS-QQ-A-200/8 REV
		ASMESB221 REV
		UNS#A96061 REV

Applicable Specifications, Revisions and Exceptions
TAG: 0207-H

Legal Statement	Signature And Title
We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.	 Dmitri Sheets Tech/Quality Manager 16-APR-05

Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UOM	Weight	
				Gross	Net
GBR-PKG011759	BR14952340	72	PCS	516	507

Composition Limits

Alloy	Si		Fe		Cu		Mn		Mg		Cr	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.40	0.8	---	0.7	0.15	0.40	---	0.15	0.8	1.2	0.04	0.35

Alloy	Zn		Ti		Others Each		Others Total	
	Min	Max	Min	Max	Min	Max	Min	Max
6061	---	0.25	---	0.15	---	0.05	---	0.15

SOLD TO Copper & Brass
DATE 7-15-05
CUSTOMER P.O. 2008359
CUSTOMER P/N
SHIPPER NO. 24395
QUANTITY 4 PCS
BY N. J. Murphy
COPPER and BRASS SALES INC.



ALCOA EXTRUSIONS, INC.
53 POTTSVILLE STREET
CRESSONA, PA
17929-0187

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1438651	CE2762
Line No. 1	

Cert Number	Page
AEP326442	2 of 2
Cert Creation Date	Cert Print Date
16-APR-05	16-APR-05

Mechanical Property - Test Limits

Test Type			UTS - L		TYS - L		EL 4D-Long	
UOM			-		-		-	
# of Tests			-		-		-	
Test Temper	Lot Number	# of Tests	Min	Max	Min	Max	Min	Max
T6511	BR14952340	6	45.3	46.8	43.1	44.3	13.6	17.2

Cert Notes

Made in Brazil